

COMMISSIONER FOR PATENTS UNITED STATES PATENT AND TRADEMARK OFFICE WASHINGTON, D.C. 20231 www.uspto.gov

APPLICATION NUMBER

FILING DATE

GRP ART UNIT

ATTY.DOCKET.NO FIL FEE REC'D

DRAWINGS

TOT CLAIMS

IND CLAIMS

09/762,410 /

05/17/2001 /

3627

990 / MRKS/0027

17,

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CONFIRMATION NO. 3881

FILING RECEIPT

William B Patterson Thomason Moser & Patterson 3040 Post Oak Boulevard Suite 1500 Houston, TX 77056

Date Mailed: 06/08/2001

Receipt is acknowledged of this nonprovisional Patent Application. It will be considered in its order and you will be notified as to the results of the examination. Be sure to provide the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION when inquiring about this application. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. If an error is noted on this Filing Receipt, please write to the Office of Initial Patent Examination's Customer Service Center. Please provide a copy of this Filing Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filing Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filing Receipt incorporating the requested corrections (if appropriate).

Applicant(s)

Paul David Metcalfe, Scotland, GBN;

Domestic Priority data as claimed by applicant

THIS APPLICATION IS A 371 OF PCT/GB99/02605 08/09/1999

Foreign Applications

UNITED KINGDOM 9817246.3 08/08/1998

Projected Publication Date: N/A

Non-Publication Request: No

Early Publication Request: No

Title

Connector for expandable well screen v

Preliminary Class

285

Data entry by: NGUYEN, SON

Team : OIPE

Date: 06/08/2001

PCT

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(30) Priority Data:

9817246.3

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

GB

(51) International Patent Classification 7:

E21B 43/08, 43/10

(11) International Publication Number: WO 00/08301

(43) International Publication Date: 17 February 2000 (17.02.00)

(21) International Application Number: PCT/GB99/02605

(22) International Filing Date: 9 August 1999 (09.08.99)

(71) Applicant (for all designated States except US): PETROLINE
WELLSYSTEMS LIMITED [GB/GB]; Offshore Technol-

8 August 1998 (08.08.98)

WELLSYSTEMS LIMITED [GB/GB]; Offshore Technology Park, Claymore Drive, Bridge of Don, Aberdeen AB23 8GD (GB).

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(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TI, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA,

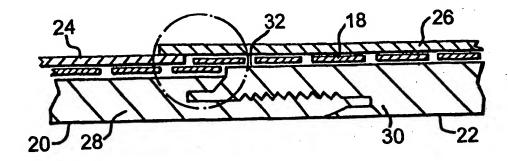
MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR,

Published

NE, SN, TD, TG).

Without international search report and to be republished upon receipt of that report.

(54) Title: CONNECTOR FOR EXPANDABLE WELL SCREEN



(57) Abstract

A tubing connection arrangement (10) comprises two expandable tubing sections (12, 14), each tubing section comprising a filter screen (16, 18) sandwiched between inner expandable tubing (20, 22) and outer expandable tubing (24, 26). The filter screen of one tubing section overlaps the filter screen of the other tubing section and the outer expandable tubing of at least one of the tubing sections extends over the overlapping filter screens. On expansion of the tubing sections, the overlapping filter screens, restrained by the outer tubing, ensure the integrity of the filter between the tubing sections.

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CONNECTOR FOR EXPANDABLE WELL SCREEN

This invention relates to a downhole connector, and in particular to an arrangement for ensuring the integrity of a sand screen or other filter medium at a connection between two lengths of expandable tubing utilised to support or form a sand screen or filter.

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In many well bores where a liquid, for example oil, passes from a surrounding formation into the well bore, the liquid will often carry entrained sand particles. If this sand is permitted to pass into the well bore a number of problems may arise, including an increased likelihood of the well bore becoming blocked or restricted, and the sand may cause downhole tools to stick or jam, or wear prematurely. Accordingly, it is preferred that the sand particles are retained in the formation. This is achieved by providing screens or a filter around the casing or production tubing.

International Patent Application WO 97/17524 (Shell), the disclosure of which is incorporated herein by reference, describes a radially expandable assembly in which overlapping filter sheets are sandwiched between inner expandable support tubing and outer expandable protective tubing, the expandable tubing featuring large numbers of overlapping longitudinal slots. When an expander cone is forced through the assembly, the inner and outer tubing is expanded radially, the slots extending to form diamond-shaped openings. The initial degree of overlap between the screens is selected such that,

tubing of the other tubing section.

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Each filter screen will typically comprise a plurality of overlapping plates, sheets or membranes individually mounted to the respective inner expandable tubing by axially parallel connectors or fixings, such as screws, lugs or welds.

Preferably, the filter screens of each tubing section are initially radially spaced apart to facilitate make-up of the connector. However, on expansion, the resistance of the outer tubing to radial expansion of the inner tubing ensures that the outer filter screen is pressed into sand-tight engagement with the inner filter screen. The desired relative positioning of the filter screens of the two tubing sections may be achieved by providing one inner tubing section having an end of slightly larger diameter than the In certain embodiments the ends of each tubing section may be upset, that is of greater diameter than the remainder of the tubing section, and the desired difference in diameter may be achieved by providing a slightly higher upset on one tubing section. Conveniently, the inner tubing sections will feature pin and box connections, and the upset on the box may be slightly higher than the pin. Of course the opposite arrangement may provided, that is the pin upset being higher than the box.

The ends of one or both filter screens may be provided with means for preventing interference between the screen ends when the tubing sections are rotated relative to one another, as may be the case if the tubing sections are

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friction coating applied to the filter sheets, such as a PTFE-based material such as Teflon (trade mark). In other embodiments a friction-reducing lubricant, such as high temperature grease, may be provided. Alternatively, sheets of low friction material may be placed between the filter sheets and the tubing.

These and other aspects of the present invention will now be described, by way or example, with reference to the accompanying drawings, in which:

Figure 1 is a schematic sectional view of part of a connector in accordance with a preferred embodiment of the present invention, with the connector parts shown separated; and

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Figure 2 is a schematic sectional view of the connector of Figure 1, with the connector parts shown coupled together.

The drawings illustrate part of a connector 10 in accordance with an embodiment of the present invention. The connector 10 is provided between the ends of two sections of expandable tubing 12, 14, each comprising filter plates 16, 18 sandwiched between inner expandable support tubing 20, 22 and outer expandable protective tubing 24, 26. Each section of expandable tubing 20, 22, 24, 26 defines a large number of longitudinal overlapping slots. The sections of inner or base expandable tubing 20, 22 are formed with co-operating pin and box connections 28, 30, to allow the tubing sections 12, 14 to be made up by relative rotation.

As is more clearly apparent from Figure 2, the box connection 30 is upset from the pin 28. The filter plates 18

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20, 22, 24, 26, and minimises the risk of tearing of the filter plates 16, 18 as the tubing sections are made up and expanded.

It will be clear to those of skill in the art that the above-described embodiment is merely exemplary of the present invention, and that various modifications and improvements may be made thereto without departing from the scope of the present invention.

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section such that the filter screens are initially radially spaced apart.

6. The arrangement of claim 5, wherein the inner tubing of said one tubing section has an end of larger diameter than the end of the inner tubing of the other tubing section.

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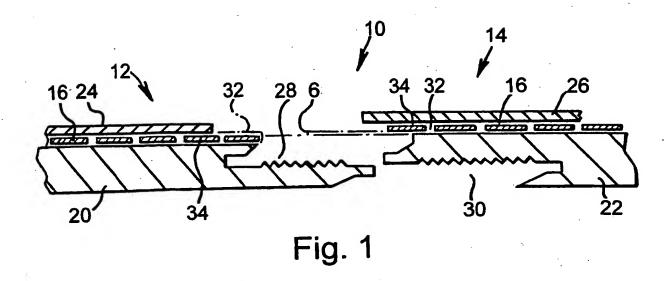
- 7. The arrangement of claim 6, wherein the ends of at least one tubing section is upset.
- 8. The arrangement of claim 7, wherein the ends of both tubing sections are upset, with a higher upset being provided on one tubing section.
 - 9. The arrangement of claim 7 or 8, wherein the inner tubing sections incorporate pin and box connections, and the upset on the box is higher than the upset on the pin.
- 10. The arrangement of any of the preceding claims, wherein
 the end of at least one filter screen is provided with means
 for preventing interference between the screen ends when the
 tubing sections are rotated relative to one another.
 - 11. The arrangement of claim 10, wherein said means for preventing interference is a sleeve of extendible material.
- 20 12. The arrangement of claim 11, wherein the sleeve extends internally of at least one of the filter screens.

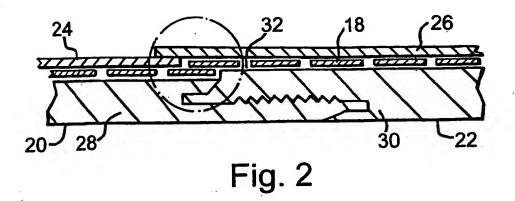
WO 00/08301 PCT/G

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the filter sheets and the tubing.

17. The tubing of claim 16, wherein the friction reducing means is a low friction coating applied to the filter sheets.







PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

	(PCT Article 18 and Rules 45 and 44)	
Applicant's or agent's file reference	FOR FURTILE (Form PCT/ISA/2	f Transmittal of International Search Report 20) as well as, where applicable, item 5 below.
AS/AM/PO9326PC	ACTION	(Earliest) Priority Date (day/month/year)
International application No.	International filing date (day/month/year)	
PCT/GB 99/02605	09/08/1999	08/08/1998
Applicant		
PETROLINE WELLSYSTEMS LIM	ITED et al.	
This International Search Report has been according to Article 18. A copy is being to	en prepared by this International Searching Aut ransmitted to the International Bureau.	hority and is transmitted to the applicant
This International Search Report consist	s of a total of sheets.	
It is also accompanied b	y a copy of each prior art document cited in this	s report.
1. Basis of the report		
 a. With regard to the language, the language in which it was filed, u 	e international search was carried out on the bankers otherwise indicated under this item.	•
L_	was carried out on the basis of a translation of	
b. With regard to any nucleotide a was carried out on the basis of	and/or amino acid sequence disclosed in the basequence listing:	international application, the international search
was carried out on the basis of contained in the interna	tional application in written form.	
filed together with the ir	ternational application in computer readable fo	rm.
	to this Authority in written form.	
6 miched subsequently	to this Authority in computer readble form.	· · · · · · · · · · · · · · · · · · ·
the statement that the s	subsequently furnished written sequence listing a as filed has been furnished.	•
the statement that the i	nformation recorded in computer readable form	n is identical to the written sequence listing has been
2. Certain claims were f	ound unsearchable (See Box I).	
3. X Unity of invention is I		•
		·
4. With regard to the title,		
the text is approved as	submitted by the applicant.	
the text has been esta	blished by this Authority to read as follows:	
CONNECTOR FOR EXPAND	ABLE WELL SCREEN	
With regard to the abstract,		
l L_J	s submitted by the applicant.	nority as it appears in Box III. The applicant may, report, submit comments to this Authority.
the text has been esta within one month from	blished, according to Hule 35.2(b), by this Abbit the date of mailing of this international search	report, submit comments to this Authority.
6. The figure of the drawings to be p	sublished with the abstract is Figure No.	2
X as suggested by the a		None of the figures.
	failed to suggest a figure.	
because this figure be	tter characterizes the invention.	· .

International application No.

INTERNATIONAL SEARCH REPORT

Totals Dan (---time at first sheet (1)) (.lidy 1998)

PCT/GB 99/02605

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sneet)
This Inte	emational Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2.	Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
з	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box li	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
	ternational Searching Authority found multiple inventions in this international application, as follows:
1.	As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. X	No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-15
Rema	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

1. Claims: 1-15

Connection between expandable sand screen sections

2. Claims: 16, 17

Expandable sand screen section with reduced friction between filter layers

	·	_,			
A CLASSIFIC IPC 7	E21B43/08 E21B43/10				
According to Ir	nternational Patent Classification (IPC) or to both national classification	on and IPC			
B. FIELDS SE	ARCHED				
Minimum docu IPC 7	mentation searched (classification system followed by classification $E21B$	· symbols)			
Documentatio	n searched other than minimum documentation to the extent that su	ch documents are included in the fields sear	ched		
Electronic dat	a base consulted during the international search (name of data bas	e and, where practical, search terms used)			
	•				
C. DOCUME	NTS CONSIDERED TO BE RELEVANT		Relevant to claim No.		
Category *	Citation of document, with indication, where appropriate, of the rele	vam passages	TRICKEN BOLLING		
A	WO 97 17524 A (SHELL CANADA LTD RESEARCH (NL)) 15 May 1997 (1997 cited in the application page 9, line 23 - line 26; figure	-05-15)	1,15		
			1.15		
Α .	EP 0 659 975 A (NAGAOKA KK) 28 June 1995 (1995-06-28) column 7, line 36 - line 58; figure 8				
	A US 4 754 807 A (LANGE UDO)				
A US 4 754 807 A (LANGE UDO) 5 July 1988 (1988-07-05) claim 1; figure 1					
A WO 98 22690 A (SHELL CANADA LTD ; SHELL INT RESEARCH (NL)) 28 May 1998 (1998-05-28) figures 1,2					
			·		
	·		·		
Furt	her documents are listed in the continuation of box C.	X Patent family members are listed	in annex.		
° Special ca	degories of cited documents :	"T" later document published after the int	ernational filing date		
"A" document defining the general state of the art which is not considered to be of particular relevance or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention					
E earlier document but published on or after the international filing date "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone					
which is cated to establish the publication date of another which is cated to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is considered to involve an inventive step when the					
other	rneans ent published prior to the international filing date but than the priority date claimed	ments, such combination being obvi in the art. '&' document member of the same paten			
	actual completion of the international search	Date of mailing of the international se	earch report		
	November 1999	0 3. 03. 00			
Name and	mailing address of the ISA	Authorized officer			
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+51-70) 340-3016 Authorized officer Authorized officer Bellingacci, F					

Information on patent family members

International Application No PCT/GB 99/02605

Patent document cited in search report		Publication date		atent family member(s)	Publication date
WO 9717524	A	15-05-1997	AU AU BR EP JP NO NZ US	710745 B 7568096 A 9611456 A 0859902 A 11514712 T 982087 A 322015 A 6012522 A 5901789 A	30-09-1999 29-05-1997 17-02-1999 26-08-1998 14-12-1999 07-07-1998 28-10-1999 11-01-2000 11-05-1999
EP 0659975	Α .	28-06-1995	JP AU BR CN US	7158124 A 7906994 A 9404805 A 1109548 A 5787980 A	20-06-1995 08-06-1995 08-08-1995 04-10-1995 04-08-1998
US 4754807	A	05-07-1988	DE	3614537 A	12-11-1987
WO 9822690	A	28-05-1998	AU AU EP NO	714026 B 5656598 A 0939854 A 992359 A	16-12-1999 10-06-1998 08-09-1999 14-05-1999

•	From the INTERNATIONAL BUREAU
PCT	То:
NOTIFICATION OF THE RECORDING OF A CHANGE (PCT Rule 92bis.1 and Administrative Instructions, Section 422) Date of mailing (day/month/year)	HARDING, Richard, Patrick Marks & Clerk 4220 Nash Court Oxford Business Park South Oxford OX4 2RU ROYAUME-UNI
26 July 2000 (26.07.00)	
Applicant's or agent's file reference AS/AM/PO9326PC	IMPORTANT NOTIFICATION
International application No. PCT/GB99/02605	International filing date (day/month/year) 09 August 1999 (09.08.99)
The following indications appeared on record concerning: The applicant the inventor	the agent the common representative
Name and Address PETROLINE WELLSYSTEMS LIMITED Offshore Technology Park Claymore Drive Bridge of Don Aberdeen AB23 8GD United Kingdom	State of Nationality GB GB Telephone No. Facsimile No. Teleprinter No.
The International Bureau hereby notifies the applicant that the the person X the name X the additional that the second the person X the second that the s	ress X the nationality X the residence
Name and Address WEATHERFORD/LAMB, INC. 515 Post Oak Boulevard Suite 600	State of Nationality State of Residence US US Telephone No.
Houston, TX 77027 United States of America	Facsimile No.
	Teleprinter No.
3. Further observations, if necessary:	
4. A copy of this notification has been sent to:	
X the receiving Office	the designated Offices concerned
the International Searching Authority the International Preliminary Examining Authority	the elected Offices concerned other:
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer A. Karkachi
Facsimile No.: (41-22) 740.14.35	Telephone No.: (41-22) 338.83.38

INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

McCALLUM, William Potter et al. CRUIKSHANK & FAIRWEATHER 19 Royal Exchange Square Glasgow G1 3AE GRANDE BRETAGNE

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY **EXAMINATION REPORT** (PCT Rule 71.1)

Date of mailing (day/month/year)

11.05.2000

Applicant's or agent's file reference AS/SC/PO9326PC

International filing date (day/month/year)

09/08/1999

Priority date (day/month/year) 08/08/1998

IMPORTANT NOTIFICATION

International application No. PCT/GB99/02605

PETROLINE WELLSYSTEMS LIMITED et al.

- 1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/

Authorized officer

Emer, W

European Patent Office D-80298 Munich

Tel.+49 89 2399-2972

Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant	Or acu	ent's file reference	T T	Can Matification of Transmitted of January 5		
AS/SC/F			FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)		
			International filing date (day/mon	th/year) Priority date (day/month/year)		
PCT/GB		lication No.	09/08/1999	08/08/1998		
			tional classification and IPC			
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Applicant		MELLOVOTEMO LIMI	TCD at al			
PETHOL	INE	WELLSYSTEMS LIMI	IED et al.			
and i	s tran	smitted to the applicant a	according to Article 36.	ed by this International Preliminary Examining Autho	rity	
2. This	REPO	ORT consists of a total of	7 sheets, including this cover	sheet.		
i (This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets.					
3. This	report	contains indications rela	iting to the following items:			
•	_					
	 ⊠	Basis of the report				
11		Priority	ninion with rogard to novolty, is	nventive step and industrial applicability		
} { V	⊠ ⊠	Lack of unity of invention	•	ivertive step and industrial applicability		
. v	Ø	Reasoned statement u	•	o novelty, inventive step or industrial applicability;		
VI		Certain documents cite	ed			
VII	Ø	Certain defects in the in	nternational application			
VIII		Certain observations of	n the international application			
Date of su	hmissio	on of the demand	Date o	of completion of this report		
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07/03/20	00	,	11.05.	2000		
		g address of the international	Author	rized officer	weigh	
preliminary examining authority: European Patent Office				ngacci, F	- As Electron	
		+49 89 2399 - 0 Tx: 523656 +49 89 2399 - 4465	S epmu d	none No. +49 89 2399 2784	- 45)	

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/02605

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1	. This report has been	drawn on the basis	of (substitute she	ets which have	e been fun	nished to the r	eceiving Office	in
	response to an invita the report since they	do not contain ame	r are reterred to in ndments.):	tnis report as	"originally	filed" and are	not annexed to	ı
	Description, pages:				•		•	
	1-7	as originally filed						
		3,						
	Claims, No.:							
	1-17	as originally filed	• .	•				
	Drawings, sheets:							
	1/1	as originally filed						
		·						
	•		* .					
2.	The amendments hav	e resulted in the car	ncellation of:		•	•		
	☐ the description,	pages:				•		
	☐ the claims,	Nos.:				•		
	☐ the drawings,	sheets:		·		•		
3.	☐ This report has be considered to go l	een established as it beyond the disclosu	f (some of) the am ire as filed (Rule 7	nendments had (0.2(c)):	d not been	made, since t	hey have been	
	·					.*		
				•				
4.	Additional observations	s, if necessary:						
HI.	Non-establishment of	opinion with rega	rd to novelty, inv	entive step a	nd indust	rial applicabil	ity	
The or to	questions whether the beindustrially applicated	claimed invention able have not been	appears to be novexamined in respe	el, to involve a ect of:	an inventiv	e step (to be n	on-obvious),	
ĺ	☐ the entire internation	onal application.						
(⊠ claims Nos. 16, 17.							
beca	ause:							

INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

International application No. PCT/GB99/02605

		the said international application, or the said claims Nos. relate to the following subject matter which does not require an international preliminary examination (specify):
		the description, claims or drawings (indicate particular elements below) or said claims Nos. are so unclear that no meaningful opinion could be formed (specify):
	•	
		the claims, or said claims Nos. are so inadequately supported by the description that no meaningful opinion could be formed.
	⋈	no international search report has been established for the said claims Nos. 16, 17.
ľ	/. La	ck of unity of invention
1	. In	response to the invitation to restrict or pay additional fees the applicant has:
		restricted the claims.
		paid additional fees.
		paid additional fees under protest.
		neither restricted nor paid additional fees.
2.	Ø	This Authority found that the requirement of unity of invention is not complied and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.
3.	Thi	s Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is
		complied with.
	☒	not complied with for the following reasons:
		see separate sheet
1.	Cor exa	sequently, the following parts of the international application were the subject of international preliminary mination in establishing this report:
		all parts.
	Ø	the parts relating to claims Nos. 1-15.

2.

3.

4.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/02605

- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes:

Claims 1-15

No:

Claims

Inventive step (IS)

Yes:

Claims 1-15

No:

Claims

Claims

Industrial applicability (IA)

Yes:

Claims 1-15

No:

2. Citations and explanations

see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

INTERNATIONAL PRELIMINARY International application No. PCT/GB99/02605 **EXAMINATION REPORT - SEPARATE SHEET**

Reference is made to the following document:

D1 = WO 97 17524 A

III - Non-establishment of opinion

III-1 Claims 16 and 17 cannot be examined as no search report has been drawn for them.

IV - Lack of unity of invention

The present application comprises the following (groups of) inventions:

- Claims 1-15: connection between expandable sand screen sections
- Claims 16, 17: expandable sand screen section with reduced friction between filter layers

Claims 1 to 15 relate to the connection between lengths of sand screens comprising a filter screen sandwiched between an inner expandable tubing and an outer expandable tubing. The "special technical feature" (in the meaning of Rule 13.2 PCT) of said claims is, that both the filter screen and the outer tubing of adjacent lengths overlap when the sections are connected together. The problem solved by said special technical features is to achieve a "sand tight" connection between adjacent lengths of filter screens (description, page 2, lines 4 to 10).

Claims 16 and 17 relate to a single length of sand screen comprising a plurality of filter screens sandwiched between an inner expandable tubing and an outer expandable tubing. The "special technical feature" of said claims can be identified in the presence of means for reducing the friction between the filter screens when they are expanded.

The problem solved by said feature is to facilitate relative movement of the filter screens during expansion (description, page 4, lines 22-27) and decrease therefore the likelihood of damages occurring during the expansion of the screen.

The feature which is common to the two groups of inventions, that a sand screen comprises a filter screen sandwiched between an inner expandable tubing and an outer expandable tubing, is known in the art (see WO,A,97/17524, fig. 1 and 2),

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and therefore cannot be seen as the "special technical feature" of the two inventions.

The "special technical features" of the two groups of inventions solve therefore unrelated problems by means of unrelated features, whereby there is no single general inventive concept linking the inventions of the two groups.

V - Reasoned statement under Rule 66.2 (a)(ii)

V-1 D1, which is considered as the closest prior art, describes a tubing section comprising a filter screen sandwiched between an inner expandable tubing and an outer expandable tubing.

The subject-matter of claim 1 is new insomuch it relates to a tubing connection arrangement for two expandable sections as in D1, the filter screen of one tubing section overlapping the filter screen of the other tubing section and the outer expandable tubing of at least one of the tubing sections extending over the overlapping filter screens.

The subject-matter of claim 1 is therefore new and the claim meets the novelty requirement of Art. 33(2) PCT.

- V-2 D1 does not disclose how the sections of expandable tubing are connected one to the other. The other cited documents do refer to the connection between sections of expandable tubing comprising also a filter element, but none of said documents suggest to arrange the filter element of one section so that it overlaps the filter element of the adjoining section. By this solution however a sand-tight connection is achieved also in correspondence of the joint.
 Claim 1 meets therefore the inventive step requirement of Art. 33(3) PCT.
- V-3 Claims 2 to 14 meet the requirements of Art. 33(2) and (3) PCT as they are formulated as depending from a claim which does meet said requirements. Method claim 15 meets also said requirements as it specifies, in method terms, the same inventive concept specified in apparatus terms in claim 1.
- V-4 The devices and methods of claims 1 to 15 find industrial application in the completion of oil wells.

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VII - Certain defects

- VII-1 The features of the claims are not provided with reference signs placed in parentheses (Rule 6.2(b) PCT).
- VII-2 The statement in the description at page 7, last paragraph, does not meet the requirements of Art. 6 PCT as interpreted in the PCT Guidelines, PCT/GL/3 III, 4.3a.